

S137520



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D119-756-041 USED
Job Sheet 187751



Part No: D119-756-041 USED

Job Qty: 1 ea

Part Name: Heli-Utility-Basket™, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/18

Job Tracking No: RA498

Due Date: 12/28/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: B45430

Note: DWG REV F

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
10	Rework Start up	1 Ea		12/28/18	0.00 0.00	Small Fab - 1		Chris 18-12-14
						Small Fab - 2		
20	HandFinish	1 pcs		12/28/18	0.00 0.00	Handfinish - 1 - 1 - B4B		del 18-12-18
40	SprayPaint	1 pcs		12/28/18	0.00 0.00	Spray Paint - 1 - B4B		Al 18-12-21
60	QC 14	1 pcs		12/28/18	0.00 0.00	QC 14 - 15		
70	Handfinish - 3-1- WingWalk-B4B	1 pcs		12/28/18	0.00 0.00	Handfinish - 3 - 1 - B4B		
80	Handfinish - 4-1-Assembly-B4B	1 pcs		12/28/18	0.00 0.00	Handfinish - 4 - 1 - B4B		
90	QC21-FG	1 Ea		12/28/18	0.00 0.00	QC 21 - FG - 16		
						QC 21 - FG - 21		
						QC 21 - FG - 70		

Part Op 10 - Rework IAW ICA

Descriptions: 20 - Disassemble basket, remove all labels and clean Discard Handle D2530 and prop arm D2332-041

40 - Prep Basket and Spray paint white Prime 138976 Paint S130919

80 - Assemble basket as per IIN-D119-756 Rev F. New Handle D2530 and New prop D2332-041 required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D119-756-041	AW119 Heli-Utility-Basket™, Fits LH or RH	1 pcs (1 ea)	10-Rework Start up	S051434
D2332-041	Lid Prop Assembly 6.69"	1 pcs (1 ea)	80-Handfinish - 4-1-Assembly-B4B	S122086
D2530	Handle Weldment	1 Ea (1 ea)	80-Handfinish - 4-1-Assembly-B4B	S134558

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D119-756-041	CHG	CHG003
DESC	Heli-Utility-Basket	STC	SH06-39
LOT	B45430	STC	SR02364NY
MODEL	Agusta A119	STC	
MADE IN CANADA		02724	

Plex 12/14/18 8:46 AM Dart.Gagnon.Michelle

